

### Measurement and Sample Preparation

Type of measurement : continuous 2 channel respiration measurement, e. g. BOD and sludge activity using original activated sludge  
 Option: biomass recycling  
 Measurement range : user - adjustable between 1 - 50 and 1 - 200,000 mg/l BOD  
 Actual interval value : every 3 - 4 minutes  
 Sample preparation : Maintenance-free particle separator

### Operation and Data Output

Graphic-LCD-screen, high resolution, back-lit  
 Autostart-Function  
 Self-explaining software including maintenance checklists and support  
 Industry standard data interface, data storage on flash card

### Connections

Waste water, drain: tube 30 mm ID or threaded 32 mm OD or as specified  
 Electrical power: 230 / 115 V~, 50 / 60 Hz, 150 VA  
 Analog output: 0/4 - 20 mA (BOD)  
 Analog output: 0/4 - 20 mA (sludge activity)  
 Serial interface: for data transfer and remote control  
 Malfunction alarm, life-zero, connection for printer  
 Remote control: via TCP/ IP protocol (internet)

### Dimensions and Weight

Cabinet : IP 54  
 Dimensions : 600 x 862 x 540 mm (W x H x D)  
 (23.6 x 33.9 x 21.3 inches WxHxD)  
 Weight : 70 kg

The information and the illustrations in this brochure on appearance, service, measure, weight, consumption, maintenance times and so forth, are not binding and only an approximate description. It does not assure guaranteed qualities. This product description corresponds to the state of printing. Deviations in design, tint, as well as changes of the scope of delivery remain reserved.  
 Version Bio-2 E 38 11

If you require more information about our products e. g. for on-line TOC, TN<sub>5</sub>, TP, COD, BOD, ammonium or toxicity measurement, please call us.

We are happy to advise you!

The TOC Company



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**Simultaneous measurement of BOD and sludge activity in 4 minutes !**

## BioMonitor<sup>®</sup> Series

Continuous Short-Time BOD Measuring Systems

- Measurement of BOD and sludge activity with one instrument
- For waste water treatment and process control
- Fast, precise, no filter

**For controlling industrial and municipal waste water treatment plants (WWTP)**

The **BioMonitor** is suitable for many different applications:

- ... for fast and reliable load ratio documentation of the influent and effluent of any plant with the aid of either the BOD concentration or the BOD load,
- ... for controlling the denitrification at the effluent of any plant by exact dosing of the waste water as carbon source

- ... for adjustment of a constant sludge load by calculating the amount of return sludge with help of the known concentration of biological degradable substances, present at the influent,
- ... for water monitoring at water quality monitoring stations.

The following is an explanation of the reasons for the versatility of this instrument:

**Correct and precise BOD measurement with the activated sludge of the plant**

The patented measuring method of the **BioMonitor** works just like a miniature treatment plant. The activated sludge, either supplied directly from the plant or circulating with the sludge recycling system, degrades the substances present in the waste water. The oxygen required for this process is measured. This process takes place in the waste water cascade of the **BioMonitor** which works exactly like an aeration tank.

Since the microorganisms which are contained in the activated sludge do also breathe oxygen, the self-respiration has to be subtracted from the total oxygen consumption for the exact BOD determination. This self respiration is measured in the reference cascade of the **BioMonitor**. Finally, the BOD is calculated from the difference between the values measured in both cascades.

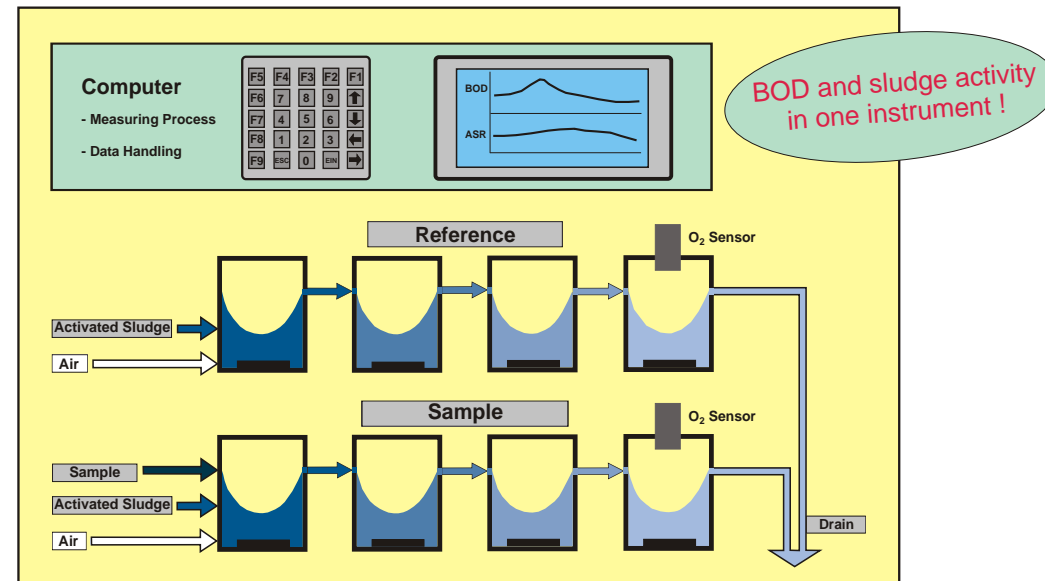


fig.1: Operation principle of the BioMonitor

**Complete degradation of the substrate in the fastest time possible**

Compared to systems with just one reaction vessel the degradation happens much faster and with the multi-step construction also hard degradable substances get determined in the rear waste water cascade.

The result for the user of this unique measuring principle is the precise and fully continuous determination of the BOD in three to four minutes. The sample gets degraded without any extra dilution exactly like in the particular treatment plant.

**Simultaneous measurement of the Activated Sludge Respiration (ASR)**

The self-respiration measurement of the activated sludge (ASR) ensures not only the exact calculation of the BOD. The ASR provides also important information on the condition of the plant's own biomass which is especially of importance for

controlling and supervision. E. g. if the ASR is falling slowly it could be an indication of a slow but definite poisoning of the activated sludge by toxic substances.

**Easy operation**

The **BioMonitor** is equipped with a "Touch Screen Display" which depicts clear graphical surveys of measured values. In addition to graphics, the actual measurement values can be shown as a large digital display.

The complete operation manual is integrated into the self-explanatory software. Thereby the user may look up even infrequently required information directly at the instrument, anytime. The **BioMonitor** resumes normal operation after a power loss and stores all previous data in memory. This ensures optimum operation.

All graphics and results may be printed out through the printer interface. The analyser data can be transferred to an USB stick or directly through serial interfaces. The preparation for tele-processing and remote control is optionally available.



fig.2: BioMonitor inside view



**High correlation with BOD<sub>5</sub>**

The **BioMonitor** detects even rapid BOD changes and shows accurate measuring results.

The accompanying illustration shows the BOD value after 5 days in comparison to the values measured with the **BioMonitor** at the influent of a beverage company.

Noteworthy is the outstanding and most consistent correlation ( $r > 0,95$ ) to the standard methods (DIN 38409-H51, APHA-AWWA-WPCF 5210 B, EPA-approval, etc.).

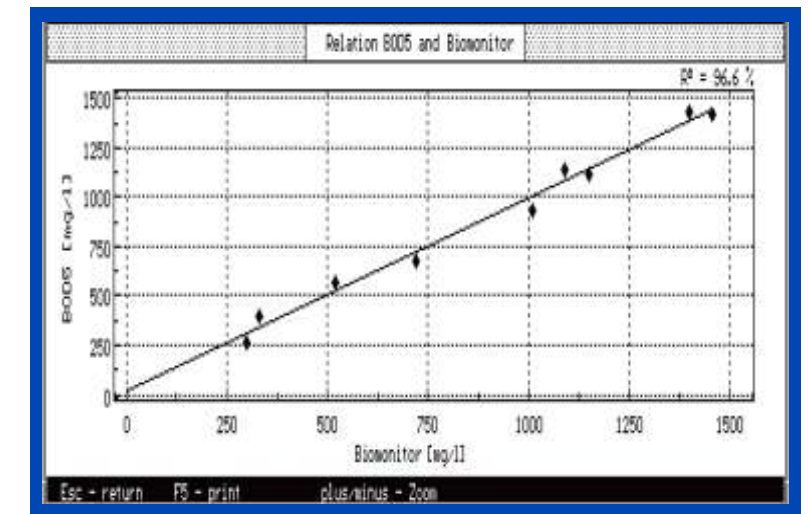


fig.3: High correlation between BioMonitor und BOD<sub>5</sub>

**Maintenance-free filterless sample preparation**

The patented sample preparation system Flow-Sampler works filtration-free as the sample is taken in the centre of the sample stream against the direction of the main stream.

Thereby, all large particles get reliably removed. Smaller solid matter particles get sampled too so that a representative sample reaches the analyser.

FlowSampler masters even the most difficult tasks, for example; sampling at sewage work influents before the coarse screen.

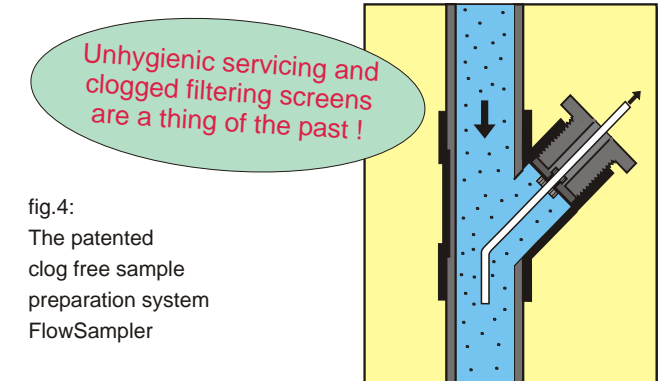


fig.4: The patented clog free sample preparation system FlowSampler